

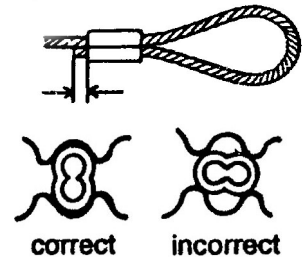
# Dolphin Hand Swage Tool

## Operation Instructions

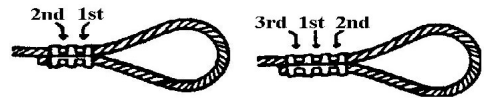
**NOTE:** Hand Swage Tools are only suitable for use with Copper and Aluminium Hand Swages (figure eight shape). For critical applications and where human safety is a consideration it is strongly recommended that all Swaged assemblies be pull tested prior to use to prove their suitability for the intended application.

1. Cut cable to the required length so that the end of the wire will protrude after swaging.

2. Insert the swage properly into the tool jaws as per the diagram.



3. Swage each ferrule as per the diagram. Ensure when swaging that the tool handles have completely closed.



Model	No of Swage sizes	Swage sizes Metric	Swage sizes Imperial
AA23	3	Top hole 1.6mm/2.0mm Middle hole 2.4mm Bottom hole 3.2mm	1/16" - 5/64" 3/32" 1/8"
AA24	2	Top hole 4.8mm Bottom hole 4.0mm	3/16" 5/32"
AA120	3	Top hole 4.00mm Middle hole 3.2mm Bottom hole 2.4mm	5/32" 1/8" 3/32"
AA131	1	6.4mm	1/4"
AA25	3	Top hole 8.00mm Middle hole 6.00mm Bottom hole 4.00mm	
AA26	1	10.0mm	
AA27	1	12.00mm	